



# Size effects in transverse tensile strength

Michael R. Wisnom

bristol.ac.uk/composites

### Size effect in transverse tension

- Where failure is brittle and depends on defects, size effects are expected
- AS4/3501-6 specimens, 178mm long
- 12.7, 25.4, 50.8 mm wide, 4-64 plies
- Clear trend for reducing strength with increased stressed volume
- Weibull modulus of 12.2
- Matrix microcracks and fibre-matrix debonds proposed as likely inherent flaws



O'Brien & Salpekar, 1995





### Size effect in interlaminar tension

- Curved beams in bending
- HTA Carbon / 913
- Fully scaled specimens: 240x20x8, <u>120x10x4</u>, 60x5x2 mm, 16, <u>32</u>, 64 plies
- Weibull modulus of 18.6









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### Comparison of tension and bending

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- IM7/8552
- 3PB, 4PB, tension, with different stressed volumes
- At least 36 repeats of each type gives good statistical dataset



#### Arndt, de Carvalho & Czabaj, 2020





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### Experimental results

- Significant decrease in strength with stressed volume
- All three sets of data fit Weibull distributions





36% increase in strength when edges polished





## Predictions using 2-parameter Weibull model

• Calculate stresses for equal probability of failure by integrating over volume:

 $P(\sigma) = 1 - e^{\left[-\int_{V} \left(\frac{\sigma}{\sigma_{0}}\right)^{m} \mathrm{d}V\right]}$ 

• Flexural strengths well predicted from distribution of tensile strengths







### Conclusions

- Transverse strength is defect controlled and so shows large scatter and a strong size effect
- Similar size effect for interlaminar tensile strength
- 2-parameter Weibull modulus fits data and can be used to predict strength
- Cannot use single deterministic values of transverse strength









### References

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